EXPERIMENTAL INVESTIGATION OF BALLISTIC IMPACT BEHAVIOR OF ECO POLYMER COMPOSITE

A PROJECT REPORT

Submitted by

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in partial fulfillment for the award of the degree

of

BACHELOR OF ENGINEERING

in

MECHANICAL ENGINEERING

T.J.S ENGINEERING COLLEGE
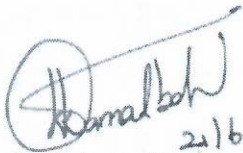

ANNA UNIVERSITY: CHENNAI 600 025

JUNE 2022

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BONAFIDE CERTIFICATE

Certified that this project report "**EXPERIMENTAL INVESTIGATION OF BALLISTIC IMPACT BEHAVIOR OF ECO POLYMER COMPOSITE**" is the bonafide work of "**BODILINGALAPADU VASANTH (112818114007),KATURU BHUVAN CHANDU (112818114021), KUPPAN.M(112818114024),MOHENDAR.D (112818114027),**", who carried out the project work under mysupervision.

SIGNATURE

Dr. K. KAMAL BABU ,Ph.D.(NIT-T)

HEAD OF THE DEPARTMENT

PROFESSOR

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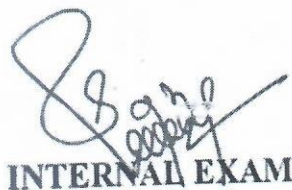T.J.S ENGINEERING COLLEGE

SIGNATURE

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SUPERVISOR

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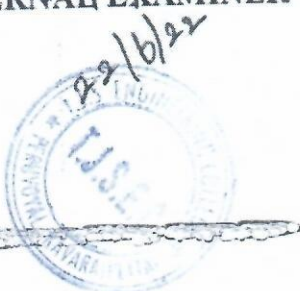MECHANICAL ENGINEERING

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Submitted for project viva - voce examination held on 22-06-2022

INTERNAL EXAMINER

EXTERNAL EXAMINER

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ABSTRACT

In defense industry, ballistic impact is common scenario occurs often. The materials used for making vests, automobile covering parts, aerospace parts affected due to impact of projectile. These materials should posses' good impact strength and energy absorption for its damage resistance and providing safety for the industry.

Usually cark filler used for its well-known impact strength. TAMARIND SEED POWDER tends to improve its property with respect to cost. Thus, it is important to calculate its impact strength and energy absorption factor of reinforced composites.

In this thesis, TAMARIND SEED POWDER is for its good resistance to impact and the ballistic impact test is carried out with lead projectile for studying its behavior, impact strength and energy absorption.

From the results, it is sufficient to conclude that usage of 20 % TAMARIND SEED POWDER composite behavior with impact of projectile.

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ENGINEERING METALLURGY

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OBJECTIVE:

- To impart knowledge on the structure, properties, treatment, testing and applications of metals and non-metallic materials so as to identify and select suitable materials for various engineering applications.

UNIT I   ALLOYS AND PHASE DIAGRAMS   9

Constitution of alloys – Solid solutions, substitutional and interstitial – phase diagrams, Isomorphous, eutectic, eutectoid, peritectic, and peritectoid reactions, Iron – carbon equilibrium diagram. Classification of steel and cast Iron microstructure, properties and application.

UNIT II   HEAT TREATMENT   9

Definition – Full annealing, stress relief, recrystallisation and spheroidising – normalising, hardening and Tempering of steel. Isothermal transformation diagrams – cooling curves superimposed on I.T. diagram CCR – Hardenability, Jominy end quench test - Austempering, martempering – case hardening, carburizing, Nitriding, cyaniding, carbonitriding – Flame and Induction hardening – Vacuum and Plasma hardening.

UNIT III   FERROUS AND NON-FERROUS METALS   9

Effect of alloying additions on steel- α and β stabilisers– stainless and tool steels – HSLA, Maraging steels – Cast Iron - Grey, white, malleable, spheroidal – alloy cast irons, Copper and copper alloys – Brass, Bronze and Cupronickel – Aluminium and Al-Cu – precipitation strengthening treatment – Bearing alloys, Mg-alloys, Ni-based super alloys and Titanium alloys.

UNIT IV   NON-METALLIC MATERIALS   9

Polymers – types of polymer, commodity and engineering polymers – Properties and applications of various thermosetting and thermoplastic polymers (PP, PS, PVC, PMMA, PET,PC, PA, ABS, PI, PAI, PPO, PPS, PEEK, PTFE, Polymers – Urea and Phenol formaldehydes)- Engineering Ceramics – Properties and applications of Al_2O_3, SiC, Si_3N_4, PSZ and SIALON –Composites-Classifications- Metal Matrix and FRP - Applications of Composites.

UNIT V   MECHANICAL PROPERTIES AND DEFORMATION MECHANISMS   9

Mechanisms of plastic deformation, slip and twinning – Types of fracture – Testing of materials under tension, compression and shear loads – Hardness tests (Brinell, Vickers and Rockwell), hardness tests, Impact test Izod and charpy, fatigue and creep failure mechanisms.

TOTAL: 45 PERIODS

OUTCOMES

Upon the completion of this course the students will be able to

CO1 Explain alloys and phase diagram, Iron-Iron carbon diagram and steel classification.
CO2 Explain isothermal transformation, continuous cooling diagrams and different heat treatment processes.
CO3 Clarify the effect of alloying elements on ferrous and non-ferrous metals
CO4 Summarize the properties and applications of non metallic materials.
CO5 Explain the testing of mechanical properties. .

TEXT BOOKS:

1. Avner, S.H., "Introduction to Physical Metallurgy", McGraw Hill Book Company,1997.
2. Williams D Callister, "Material Science and Engineering" Wiley India Pvt Ltd, Revised Indian Edition 2014
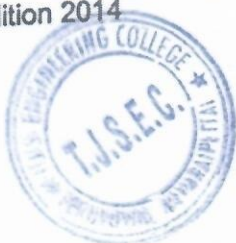
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CE8395   **STRENGTH OF MATERIALS FOR MECHANICAL ENGINEERS**   L   T   P   C

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OBJECTIVES:

- To understand the concepts of stress, strain, principal stresses and principal planes.
- To study the concept of shearing force and bending moment due to external loads in determinate beams and their effect on stresses.
- To determine stresses and deformation in circular shafts and helical spring due to torsion.
- To compute slopes and deflections in determinate beams by various methods.
- To study the stresses and deformations induced in thin and thick shells.

UNIT I   STRESS, STRAIN AND DEFORMATION OF SOLIDS   9

Rigid bodies and deformable solids – Tension, Compression and Shear Stresses – Deformation of simple and compound bars – Thermal stresses – Elastic constants – Volumetric strains –Stresses on inclined planes – principal stresses and principal planes – Mohr's circle of stress.

UNIT II   TRANSVERSE LOADING ON BEAMS AND STRESSES IN BEAM   9

Beams – types transverse loading on beams – Shear force and bending moment in beams – Cantilevers – Simply supported beams and over – hanging beams. Theory of simple bending– bending stress distribution – Load carrying capacity – Proportioning of sections – Flitched beams – Shear stress distribution.

UNIT III   TORSION   9

Torsion formulation stresses and deformation in circular and hollows shafts – Stepped shafts– Deflection in shafts fixed at the both ends – Stresses in helical springs – Deflection of helical springs, carriage springs.

UNIT IV   DEFLECTION OF BEAMS   9

Double Integration method – Macaulay's method – Area moment method for computation of slopes and deflections in beams - Conjugate beam and strain energy – Maxwell's reciprocal theorems.

UNIT V   THIN CYLINDERS, SPHERES AND THICK CYLINDERS   9

Stresses in thin cylindrical shell due to internal pressure circumferential and longitudinal stresses and deformation in thin and thick cylinders – spherical shells subjected to internal pressure – Deformation in spherical shells – Lame's theorem.

TOTAL: 45 PERIODS

REFERENCES:

1. Kenneth G.Budinski and Michael K. Budinski, "Engineering Materials", Prentice Hall of India Private Limited, 2010.
2. Raghavan.V, "Materials Science and Engineering", Prentice Hall of India Pvt. Ltd., 2015.
3. U.C.Jindal : Material Science and Metallurgy, "Engineering Materials and Metallurgy", First Edition, Dorling Kindersley, 2012
4. Upadhyay. G.S. and Anish Upadhyay, "Materials Science and Engineering", Viva Books Pvt. Ltd., New Delhi, 2006.

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OUTCOMES

Students will be able to

- Understand the concepts of stress and strain in simple and compound bars, the importance of principal stresses and principal planes.
- Understand the load transferring mechanism in beams and stress distribution due to shearing force and bending moment.
- Apply basic equation of simple torsion in designing of shafts and helical spring
- Calculate the slope and deflection in beams using different methods.
- Analyze and design thin and thick shells for the applied internal and external pressures.

TEXT BOOKS:

1. Bansal, R.K., "Strength of Materials", Laxmi Publications (P) Ltd., 2016
2. Jindal U.C., "Strength of Materials", Asian Books Pvt. Ltd., New Delhi, 2009

REFERENCES:

1. Egor. P.Popov "Engineering Mechanics of Solids" Prentice Hall of India, New Delhi, 2002
2. Ferdinand P. Been, Russell Johnson, J.r. and John J. Dewole "Mechanics of Materials", Tata McGraw Hill Publishing 'co. Ltd., New Delhi, 2005.
3. Hibbeler, R.C., "Mechanics of Materials", Pearson Education, Low Price Edition, 2013
4. Subramanian R., "Strength of Materials", Oxford University Press, Oxford Higher Education Series, 2010.

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