DESIGN AND FABRICATION OF HYDRAULIC TRACTION BEAM

A PROJECT REPORT

Submitted by

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in partial fulfillment for the award of the degree

of

BACHELOR OF ENGINEERING

in

MECHANICAL ENGINEERING

T.J.S ENGINEERING COLLEGE

PRINCIPAL
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T.J.S.E.C.

BONAFIDE CERTIFICATE

Certified that this project report **"DESIGN AND FABRICATION OF HYDRAULIC TRACTION BEAM"** is the bonafide work of **"S.AKASH(112818114003,S.BALAMURUGAN(112818114006), S.SUBASH(1128114304) ,S RAHUL(11281811702)"**, who carried out the project work under my supervision

22/6/22

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INTERNAL EXAMINER

22/6/22

EXTERNAL EXAMINER

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ABSTRACT

Here we are introducing the hydraulic traction beam which supports the bogged tire where the traction produced by the tire is not adequate to move the vehicle by itself but needed an additional traction support to move. It is designed [illegible] controller. This device is a semiautomatic electric controlled system, since it uses the mechanical transmission power the vehicle to operate where the engine power is transmitted to the traction beam to eject out from the casing attached in the axel casing.

The ejection is done with the assist of ball screw for linear ejection and recovery. After the ejection of the beam from the casing the second stage process is taken over which is ejection of actual traction beam from the hydraulics. Here the traction beam is ejected from the hydraulic housing by hydraulic pressure the assist pushes

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MG 8593	DESIGN OF MACHINE ELEMENTS	3	0	0	3

OBJECTIVES

- To familiarize the various steps involved in the Design Process
- To understand the principles involved in evaluating the shape and dimensions of a component to satisfy functional and strength requirements.
- To learn to use standard practices and standard data
- To learn to use catalogues and standard machine components
- (Use of P S G Design Data Book is permitted)

UNIT I STEADY STRESSES AND VARIABLE STRESSES IN MACHINE MEMBERS 9

Introduction to the design process - factors influencing machine design, selection of materials based on mechanical properties - Preferred numbers, fits and tolerances – Direct, Bending and torsional stress equations – Impact and shock loading – calculation of principle stresses for various load combinations, eccentric loading – curved beams – crane hook and 'C' frame- Factor of safety - theories of failure – Design based on strength and stiffness – stress concentration – Design for variable loading.

UNIT II SHAFTS AND COUPLINGS 9

Design of solid and hollow shafts based on strength, rigidity and critical speed – Keys, keyways and splines - Rigid and flexible couplings.

UNIT III TEMPORARY AND PERMANENT JOINTS 9

Threaded fastners - Bolted joints including eccentric loading, Knuckle joints, Cotter joints – Welded joints, riveted joints for structures - theory of bonded joints.

UNIT IV ENERGY STORING ELEMENTS AND ENGINE COMPONENTS 9

Various types of springs, optimization of helical springs - rubber springs - Flywheels considering stresses in rims and arms for engines and punching machines- Connecting Rods and crank shafts.

UNIT V BEARINGS 9

Sliding contact and rolling contact bearings - Hydrodynamic journal bearings, Sommerfeld Number, Raimondi and Boyd graphs, – Selection of Rolling Contact bearings.

TOTAL: 45 PERIODS

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ME8451	MANUFACTURING TECHNOLOGY – II	L	T	P	C
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OBJECTIVES:

- To understand the concept and basic mechanics of metal cutting, working of standard machine tools such as lathe, shaping and allied machines, milling, drilling and allied machines, grinding and allied machines and broaching.
- To understand the basic concepts of Computer Numerical Control (CNC) of machine tools and CNC Programming

UNIT I THEORY OF METAL CUTTING **9**

Mechanics of chip formation, single point cutting tool, forces in machining, Types of chip, cutting tools– nomenclature, orthogonal metal cutting, thermal aspects, cutting tool materials, tool wear, tool life, surface finish, cutting fluids and Machinability.

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OUTCOMES:

Upon the completion of this course the students will be able to

CO1 Explain the influence of steady and variable stresses in machine component design.
CO2 Apply the concepts of design to shafts, keys and couplings.
CO3 Apply the concepts of design to temporary and permanent joints.
CO4 Apply the concepts of design to energy absorbing members, connecting rod and crank shaft.
CO5 Apply the concepts of design to bearings.

TEXT BOOKS:

1. Bhandari V, "Design of Machine Elements", 4th Edition, Tata McGraw-Hill Book Co, 2016.
2. Joseph Shigley, Charles Mischke, Richard Budynas and Keith Nisbett "Mechanical Engineering Design", 9th Edition, Tata McGraw-Hill, 2011.

REFERENCES:

1. Alfred Hall, Halowenko, A and Laughlin, H., "Machine Design", Tata McGraw-Hill BookCo.(Schaum's Outline), 2010
2. Ansel Ugural, "Mechanical Design – An Integral Approach", 1st Edition, Tata McGraw-Hill Book Co, 2003.
3. P.C. Gope, "Machine Design – Fundamental and Application", PHI learning private ltd, New Delhi, 2012.
4. R.B. Patel, "Design of Machine Elements", MacMillan Publishers India P Ltd., Tech-Max Educational resources, 2011.
5. Robert C. Juvinall and Kurt M. Marshek, "Fundamentals of Machine Design", 4th Edition, Wiley, 2005
6. Sundararajamoorthy T. V. Shanmugam .N, "Machine Design", Anuradha Publications, Chennai, 2015.

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UNIT II TURNING MACHINES 9

Centre lathe, constructional features, specification, operations – taper turning methods, thread cutting methods, special attachments, machining time and power estimation. Capstan and turret lathes- tool layout – automatic lathes: semi automatic – single spindle : Swiss type, automatic screw type – multi spindle:

UNIT III SHAPER, MILLING AND GEAR CUTTING MACHINES 9

Shaper - Types of operations. Drilling ,reaming, boring, Tapping. Milling operations-types of milling cutter. Gear cutting – forming and generation principle and construction of gear milling ,hobbing and gear shaping processes –finishing of gears.

UNIT IV ABRASIVE PROCESS AND BROACHING 9

Abrasive processes: grinding wheel – specifications and selection, types of grinding process– cylindrical grinding, surface grinding, centreless grinding and internal grinding- Typical applications – concepts of surface integrity, broaching machines: broach construction – push, pull, surface and continuous broaching machines

UNIT V CNC MACHINING 9

Numerical Control (NC) machine tools – CNC types, constructional details, special features, machining centre, part programming fundamentals CNC – manual part programming – micromachining – wafer machining.

TOTAL : 45 PERIODS

OUTCOMES:

Upon the completion of this course the students will be able to

CO1 Explain the mechanism of material removal processes.

CO2 Describe the constructional and operational features of centre lathe and other special purpose lathes.

CO3 Describe the constructional and operational features of shaper, planner, milling, drilling, sawing and broaching machines.

CO4 Explain the types of grinding and other super finishing processes apart from gear manufacturing processes.

CO5 Summarize numerical control of machine tools and write a part program.

TEXT BOOKS:

1. Hajra Choudhury, "Elements of Workshop Technology", Vol.II., Media Promoters 2014
2. Rao. P.N "Manufacturing Technology - Metal Cutting and Machine Tools", 3rd Edition, Tata McGraw-Hill, New Delhi, 2013.

REFERENCES:

1. Richerd R Kibbe, John E. Neely, Roland O. Merges and Warren J.White "Machine Tool Practices", Prentice Hall of India, 1998
2. Geofrey Boothroyd, "Fundamentals of Metal Machining and Machine Tools", Mc Graw Hill, 1984
3. HMT, "Production Technology", Tata McGraw Hill, 1998.
4. Roy. A.Lindberg, "Process and Materials of Manufacture," Fourth Edition, PHI/Pearson Education 2006.

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